

Work Order ID 103661

103661

DUPLICATE

Page 1

Item ID: PB67-43001-189

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: D-Pad Face

Stop *NS2*

Start Date: 6/24/2013 Start Qty: 30.00

30

Cust Item ID:

Required Date: 6/24/2013 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan: MF

Date: 13-7-

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

B67-43001

C

100

0.00

100

Small Fab

Small Fab

Memo

0:00

Small Fab

1- cut to lenght (2.50")as per dwg

2- cut tube in half as per dwg

3- deburr

(35) 13-07-16 RD

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

828
137-16

39
COW

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Monday, July 15, 2013 12:55:54 PM

Item ID: PB67-43001-189 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: D-Pad Face
 Start Date: 6/24/2013 Start Qty: 30.00 *30* Cust Item ID:
 Required Date: 6/24/2013 Req'd Qty: 30.00 *30* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <u>W4003</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

30X 11.10.13-07-16

11.10.13-07-19
~~11.10.13-07-17~~
 CMF
 13-7-18

Picklist Print

Thursday, July 18, 2013 8:52:44 AM

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Work Order ID: 103661

Parent Item: PB67-43001-189

Parent Item Name: D-Pad Face

Start Date: 6/24/2013

Required Date: 6/24/2013

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP rev A new issue 08.06.19 EC verified: DD
IPP Rev:B 08-06-24 procedure chg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2914-142 3" Outer Tube		Manufactured	No				Each	62.2400		0.1		PD 13-07-17	

Location

Loc Qty

Loc Code

Mezz

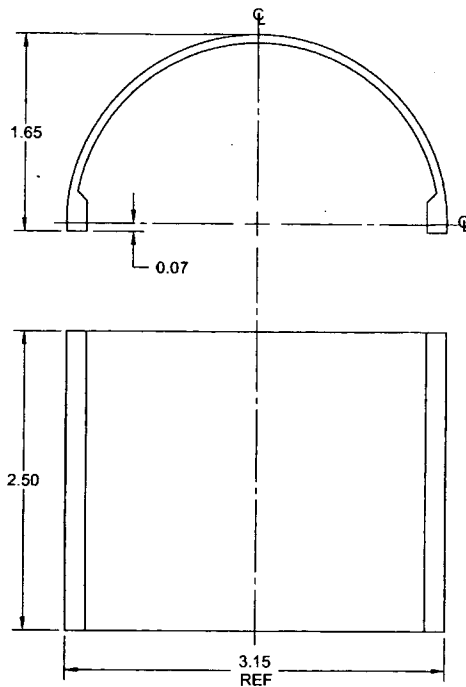
62.24

14092

62.24

14092

6.5



B67-43001-189 D-PAD FACE

NOTES:

- 1) MATERIAL: 6061-T6 PER QQ-A-200/8
REF. DART SPEC. D2914-142
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.18 lbs

C		REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 25 OF PREMIER AVIATION DRAWING No. B67-43001. PART MANUFACTURED FROM D2914 EXTRUSION RATHER THAN SHEET METAL. REASON: SEE PAR#09-011.		MB	09.02.24
REV.	DESCRIPTION			BY	DATE
DESIGN	RW			DART AEROSPACE LTD	
DRAWN	HAWKESBURY, ONTARIO, CANADA			REV. C	
CHECKED	AJS			DRAWING NO. B67-43001-189	
MFG. APPR.	N/A			SHEET 1 OF 1	
APPROVED	N/A			TITLE D-PAD FACE	
DE APPR.	N/A			SCALE NTS	
DATE	09.02.24			COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	